

We engineer dreams



# CONTENTS for

E-MOBILITY	5
MILESTONES	6
ON HIGHWAY	8
Cargo vans	10
Urban vehicles	11
Subcompact vehicles	12
Urban buses	13
Autonomous shuttle buses	14
Truck cranes	16
Garbage trucks	17
WAREHOUSE & MATERIAL HANDLING	18
Forklifts	20
Reach trucks	21
Automatic guided vehicles	22
Access platforms	24
OFF HIGHWAY	26
Excavators	28
Compact track loaders	30
Crushers & Screeners	31
Pavers	32
Sprayers	34
Transit mixer trucks	35
OUR GLOBAL PRESENCE	36

# Engineering Sustainability







WWW.BONFIGLIOLI.COM

# **E-MOBILITY**

# **ELECTRIC POWERTRAIN AND DRIVE SOLUTIONS**

A major force for over 40 years, Bonfiglioli conceives, designs and produces custom powertrains and drives for a wide range of electric applications. Whenever a custom solution is required, manufacturers can benefit from Bonfiglioli's technical expertise. Our teams work closely with powertrain designers and component suppliers to develop innovative and efficient tailor-made solutions. Current emission regulations applied to the automotive industry have been extended to warehouse and material handling vehicles; over the medium term, the concepts and technologies involved are likely to be scaled up to heavy duty applications. We have a dedicated solution for all the heavy duty vehicles manufacturers that are eagerly seeking improvements in efficiency to increase productivity and reduce the total cost of ownership for end-users. In 2021, we expanded and boosted Bonfiglioli's competence center dedicated to electromobility, through substantial investments in the creation of Bonfiglioli Ennowing S.p.A.. Our team has expanded, specifically to support our customers' transition to electric transport, and to develop alternative markets, including the on-highway sector. Our most recent developments include the E-Axle and HydroBEV - two high-tech integrated electric powertrain lines, that mark the beginning of a crucial paradigm shift, from component manufacturers to integrated system suppliers. We are the right partner to support your transition to electric transport, thanks to years of experience in powertrain design for light and medium duty vehicles.



# **MILESTONES**

### A LONG HISTORY OF POWER TRANSMISSION AND ELECTRIC SOLUTIONS



# 1975

Acquisition of Bonfiglioli Trasmital

# 1976

First electric transmission for class III material handling

# 2016

200,000 forklifts driven by Bonfiglioli products. Partner of the world's top 3 OEMs

# 2014

Development of a complete portfolio of class I/II/III electromobility solutions

# 2012

Dedicated assembly line for mass production of single motor drive axles for top OEMs

# 2018

Inauguration of Bonfiglioli's Italian plant expansion dedicated to electromobility

# 2019

Capacity increased by an additiona high automation assembly line applying industry 4.0 concepts to mass production of dual motor drive axles for forklifts



First hydrostatic planetary transmission for class IV material handling

# 1992

First electric planetary transmission for class II material handling

# 2004

Development of the forklift hydraulic steering system

# 2009

Establishment of the Bonfiglioli Electromobility Competence Center

# 2007

First electric transmission for class
I forklifts

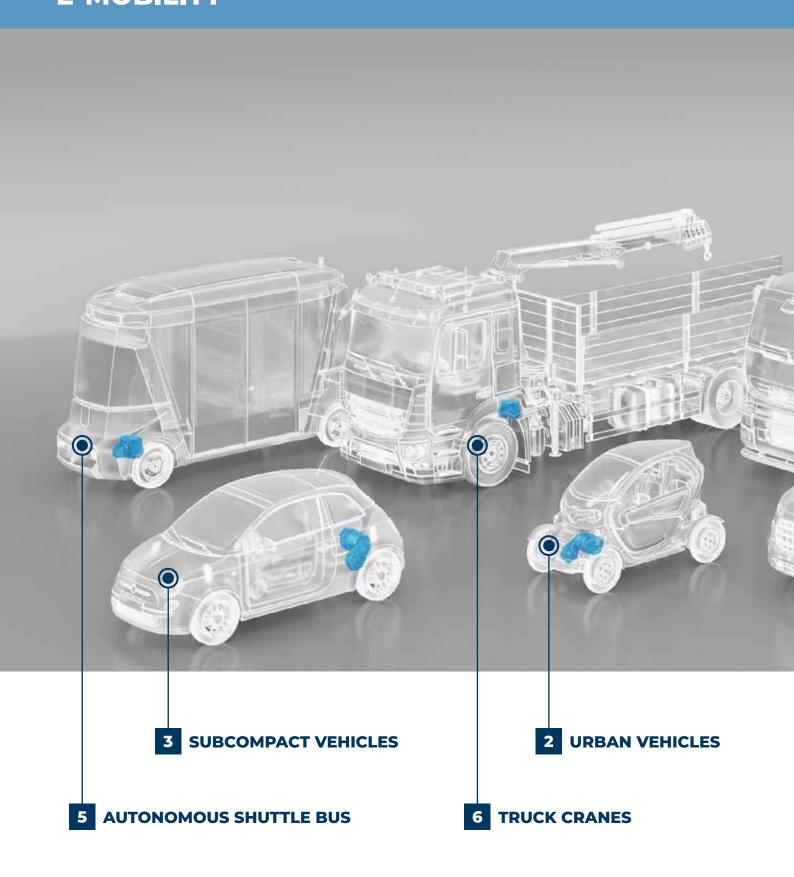
# 2020

Ramped-up production of differential drives used in commercial vehicles

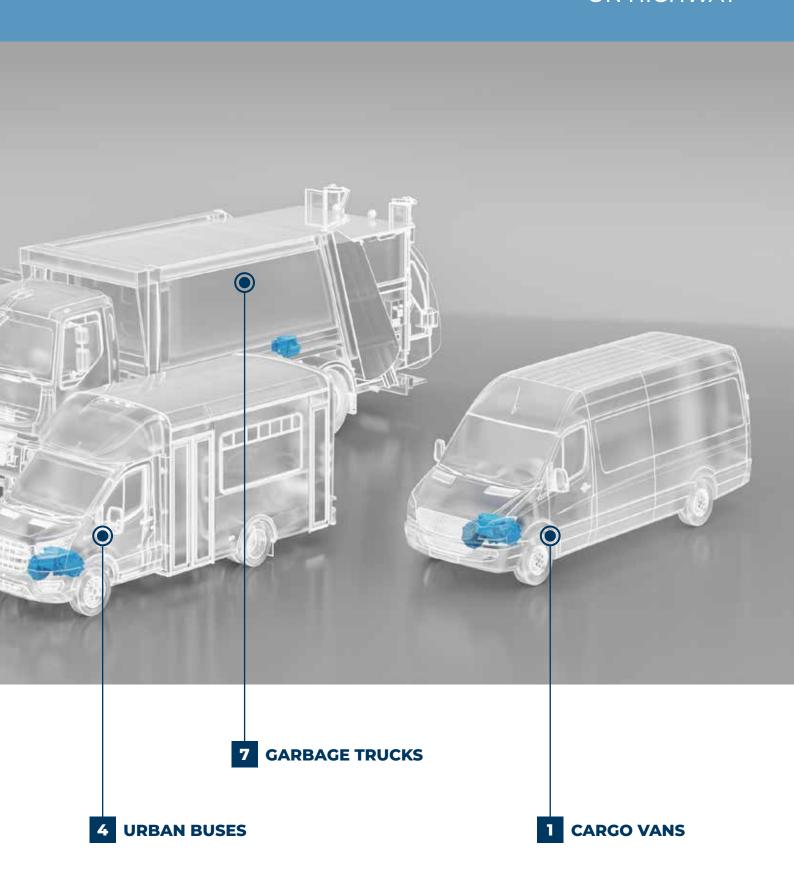
# 2021

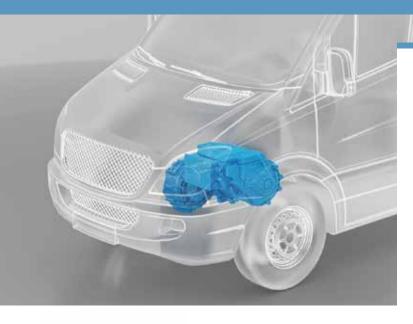
Bonfiglioli launches E-AXLE & HydroBEV, all-in-one solution

# Solutions for E-MOBILITY









### **CARGO VANS**

Bonfiglioli supplies integrated electric powertrains for battery-powered commercial vehicles. e-Axle is a modular system that guarantees easy installation, 80% less weight and volume compared to internal combustion engines, high power density and easily adaptable to different vehicle architectures with mechanical transmissions. The compact, modular system ensures easier integration and maintenance.



# **E-AXLES Series**

**Electric Drive System** 

# BENEFITS

- Compact
- · High power density & efficiency
- $\cdot \, \mathsf{Modular}$
- Easy installation

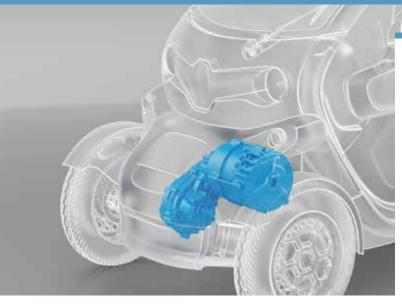
- · Reduced time-to-market
- Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

# **FEATURES**

- The E-AXLES series can be configured as:
- e-Axle with differential
- TransAxle with/without gearbox
- CentrAxle with/without gearbox
- Telematics Control Board available as a system option
- · System efficiency reaches 93%

- Scalable power from 70kW to 120kW peak
- $\cdot \ \mathsf{Permanent} \ \mathsf{magnet} \ \mathsf{synchronous} \ \mathsf{motor} \ \mathsf{technology}$
- Adaptable to various applications adding a powertrain control unit
- Available with inverter in slave or master configuration, with torque and speed control functions

-				e-Axle		TransAxle & C	entrAxle (	with gearbox)	TransAxle & C	entrAxle (with	nout gearbox
			up to 70kW	90kW	120kW	up to 70kW	90kW	120kW	up to 70kW	90kW	120kW
	Torque range	(Nm)	1,732	3,895	3,895	511	728	728	165	260	260
Z	Speed transmission with gear ratio	i:	10.5	14.98	14.98	3.1	2.8	2.8	-	-	-
Ę	Motor max Output speed	(rpm)	1,143	734	734	3,870	3,928	3,928	12,000	11,000	11,000
- 1-											



### **URBAN VEHICLES**

Bonfiglioli supplies low-noise differential transmissions driven by electric motors for all-electric battery-powered quadricycles, also known as urban electric vehicles. Designed to meet the legal limits of seats, weight and power, urban electric vehicles are a clever solution against traffic jams and parking issues. Helping to reshape city life, quadricycles are perfectly suited for micromobility, short commutes or car-sharing companies.



# **600D Series**

### Wheel Drives

# BENEFITS

- Optimized gear design
- Maximum efficiency
- · Minimum noise

- Lightweight
- · Reduced maintenance
- Versatile installation in the chassis

- Multi-stage, parallel shaft gearbox with reduction ratios of up to 1:15
- · Integrated mechanical differential
- · Cast aluminum housing
- · Low voltage electric traction motor with inverter control

(Nm)

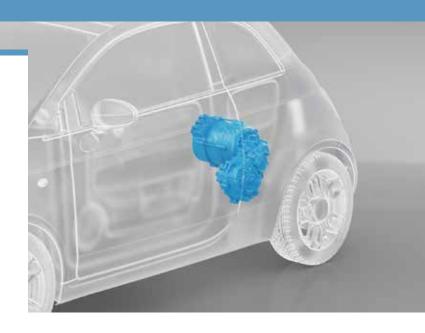
# Optional features available on request

- Input for 2 electric motors
- Integrated mechanical parking lock
- Integrated, high resolution Hall-effect speed sensor
- Matched mechanical joints and shafts
- · Matched electric motors and inverters

4			
F		Т	orque
	600 D	1,0	00
4	601 D		1,500
S U	602 D		
Ž			
Ŧ			

### SUBCOMPACT VEHICLES

Bonfiglioli supplies low-noise differential transmissions driven by electric motors for all-electric battery-powered subcompact vehicles, better known as city cars. Agile and fuel-efficient, city cars are a response to increased urbanization and greater interest in green living. City cars are also great candidates for electrification, due to the limited power and battery life typically required.





Wheel Drives

# BENEFITS

- Optimized gear design
- Maximum efficiency
- · Minimum noise

- Lightweight
- · Reduced maintenance
- Versatile installation in the chassis

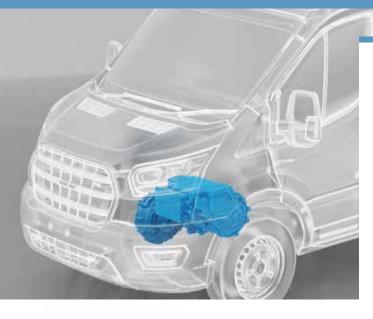
- Multi-stage, parallel shaft gearbox with reduction ratios of up to 1:15
- Integrated mechanical differential
- · Cast aluminum housing
- · Low voltage electric traction motor with inverter control

# Optional features available on request

- Input for 2 electric motors
- Integrated mechanical parking lock
- Integrated, high resolution Hall-effect speed sensor
- Matched mechanical joints and shafts
- · Matched electric motors and inverters

4	1
4	
_	
7	
S	
$\mathbf{Q}$	
7	
7	
六	
$\sim$	
ш	

	Torque (Nm)
600 D	1,000
601 D	1,500
602 D	4,500



# **URBAN BUSES**

Bonfiglioli offers integrated electric powertrains for the electrification of urban bus traction for commercial vehicles up to 10 T, with different powertrain architectures. The powertrains have approximately 80% less weight and volume compared to the conventional combustion engines used in the same applications. The powertrain's control electronics facilitate integration with the vehicle system, meeting the safety standards required by current regulations. The "all-in-one" system reduces the complexity of the vehicle architecture, as well as integration costs and times. The compact, modular system ensures easier integration and maintenance.



# **E-AXLES Series**

# **Electric Drive System**

# BENEFITS

- Compact
- High power density & efficiency
- Modular
- Easy installation

- · Reduced time-to-market
- Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

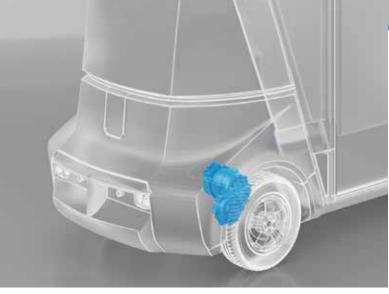
# **FEATURES**

- $\boldsymbol{\cdot}$  The E-AXLES series can be configured as:
- e-Axle with differential
- TransAxle with/without gearbox
- CentrAxle with/without gearbox
- · Telematics Control Board available as a system option
- System efficiency reaches 93%

- Scalable power from 90kW to 120kW peak
- Permanent magnet synchronous motor technology
- Adaptable to various applications adding a powertrain control unit
- Available with inverter in slave or master configuration, with torque and speed control functions

		e-A	xle	TransAxle & CentrAxle (with gearbox)		TransAxle & CentrAxle (without gearbox)	
		90kW	120kW	90kW	120kW	90kW	120kW
Torque range	(Nm)	3,895	3,895	728	728	260	260
Speed transmission with gear ratio	i:	14.98	14.98	2.8	2.8	-	-
Motor max Output speed	(rpm)	734	734	3,928	3,928	11,000	11,000







# Wheel Drives

5

### **AUTONOMOUS SHUTTLE BUSES**

#### Wheel drives

Bonfiglioli supplies low-noise differential transmissions driven by electric motors for all-electric battery-powered autonomous shuttle buses. Designed for a limited number of passengers, both seated and standing, autonomous shuttle buses are common on university campuses and busy city streets to bridge the first or last mile of a trip. Fully autonomous, these buses can harness artificial intelligence to choose the most efficient route based on real time pick-up and drop-off requests, or they may also be driven along a pre-determined route. Thanks to their lightweight design and optimized helical gears, Bonfiglioli transmissions guarantee energy efficiency and an extended battery life. With a single-speed gearbox, the vehicle is also easy to drive and requires low maintenance.

# BENEFITS

# Optimized gear design

- Maximum efficiency
- Minimum noise

# Lightweight

- Reduced maintenance
- Versatile installation in the chassis

# ATURES

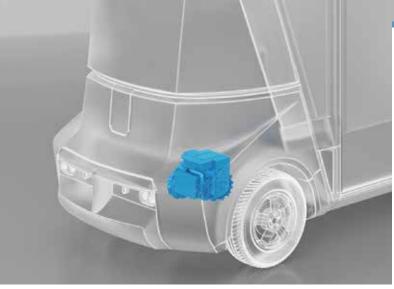
# • Multi-stage, parallel shaft gearbox with reduction ratios of up to 1:15

- Integrated mechanical differential
- · Cast aluminum housing
- Low voltage electric traction motor with inverter control

### Optional features available on request

- Input for 2 electric motors
- Integrated mechanical parking lock
- Integrated, high resolution Hall-effect speed sensor
- Matched mechanical joints and shafts
- Matched electric motors and inverters

٠				
DATA		Т	orque (Nm)	)
<u> </u>	500 D	1,0	00	
<b>]</b> 6	01 D		1,500	
N G	02 D			4,500
Ž				



# **E-AXLES Series**

**Electric Drive System** 

# BENEFITS

**FEATURES** 

- Compact
- High power density & efficiency
- Modular
- Easy installation

Bonfiglioli offers integrated electric powertrains for the electrification of shuttle bus traction, with different powertrain architectures. The powertrains have approximately 80% less weight and volume compared to the conventional combustion engines used in the same applications.

The powertrain's control electronics facilitate integration with the vehicle system, meeting the safety standards required by current regulations. The "all-in-one" system reduces the complexity of the vehicle architecture, as well as integration costs and times.

The compact, modular system ensures easier integration and maintenance.

Reduced time-to-market

Electric drive system

- Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

- The E-AXLES series can be configured as:
- e-Axle with differential
- TransAxle with/without gearbox
- CentrAxle with/without gearbox
- Telematics Control Board available as a system option
- · System efficiency reaches 93%

- 70kW power peak
- Permanent magnet synchronous motor technology
- Adaptable to various applications adding a powertrain control unit
- Available with inverter in slave or master configuration, with torque and speed control functions

		e-Axle	TransAxle & CentrAxle (with gearbox)	TransAxle & CentrAxle (without gearbox)
		up to 70kW	up to 70kW	up to 70kW
Torque range	(Nm)	1,732	511	165
Speed transmission with gear ratio	i:	10.5	3.1	-
Motor max Output speed	(rpm)	1,143	3,870	12,000





### **TRUCK CRANES**

Bonfiglioli offers integrated electric powertrains for the electric control of truck-mounted crane systems, in order to improve their efficiency, reduce  $\mathrm{CO}_2$  emissions and noise levels. Environmental sustainability is guaranteed by the fact that the electric system can be operated even when the vehicle's diesel engine is switched off, which makes the application usable both in urban areas and indoors, in compliance with increasingly stringent environmental regulations regarding exhaust gas emissions and noise pollution. The compact, modular electric drive system ensures easier integration and maintenance.



# **HydroBEV Series**

**Electric Drive System** 

# BENEFITS

- Compact
- · High power density & efficiency
- Modular
- Easy installation

- Reduced time-to-market
- · Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

# ATURES

- Scalable power from 70kW to 120kW
- · Powertrains options:
- e-Dro 70: predisposition for pump connection for SAE A and SAE B, with SP Line ANSI B92.1 shaft
- $e ext{-}Dro\ 90/120$ : predisposition for pump connection for SAE A, SAE B, SAE C, with shaft SP Line ANSI B92.1
- Permanent magnet synchronous motor technology
- System efficiency reaches 93%

- Telematics Control Board available as a system option
- Adaptable to various applications adding the powertrain control unit
- Available with inverter in slave or master configuration with torque and speed control functions.

			e-Dro	
		up to 70kW	90kW	120kW
Torque range	(Nm)	495	780	780
Speed transmission with gear ratio	i:	3.0	3.0	3.0
Motor max output speed	(rpm)	4,000	3,660	3,660

### **GARBAGE TRUCKS**

Bonfiglioli offers integrated electric powertrains for the electrification of compaction systems on commercial vehicles, in order to improve efficiency, reduce  $\mathrm{CO_2}$  emissions and noise levels. Environmental sustainability is guaranteed by the fact that the electrical system can be operated even when the vehicle's diesel engine is switched off, which makes the application particularly suitable to urban environments, in compliance with increasingly stringent environmental regulations regarding exhaust gas emissions and noise pollution. The electrification of large vehicles is not easy to implement, while the electrification of auxiliary devices is particularly useful and can reduce or eliminate downtime during work cycles. The compact, modular electric drive system ensures easier integration and maintenance.





# **HydroBEV Series**

**Electric Drive System** 

# BENEFITS

- Compact
- · High power density & efficiency
- Modular
- Easy installation

- · Reduced time-to-market
- · Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

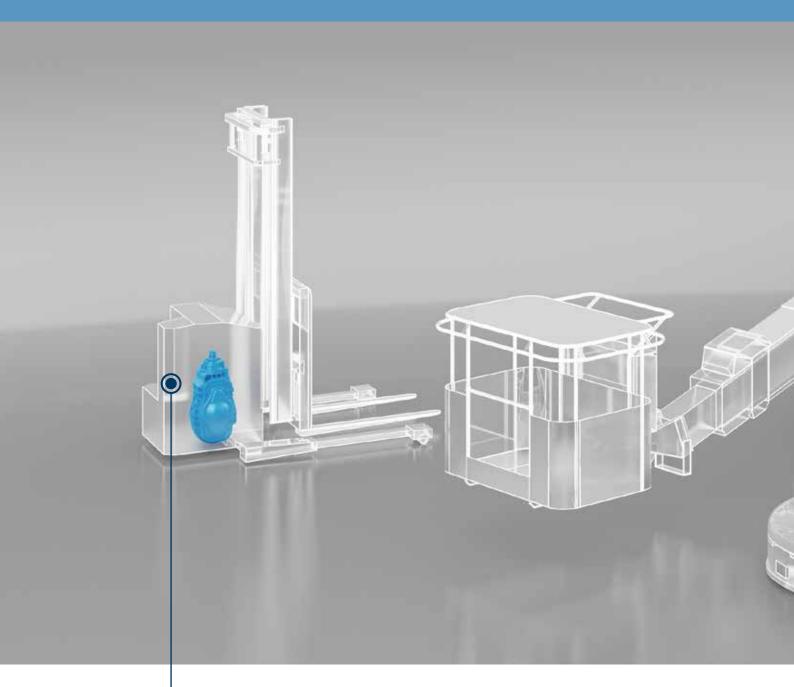
### • Scalable power from 70kW to 120kW

- · Powertrains options:
- e-Dro 70: predisposition for pump connection for SAE A and SAE B, with SP Line ANSI B92.1 shaft
- e-Dro 90/120: predisposition for pump connection for SAE A, SAE B, SAE C, with shaft SP Line ANSI B92.1
- Permanent magnet synchronous motor technology

- System efficiency reaches 93%
- Telematics Control Board available as a system option
- Adaptable to various applications adding the powertrain control unit
- Available with inverter in slave or master configuration with torque and speed control functions.

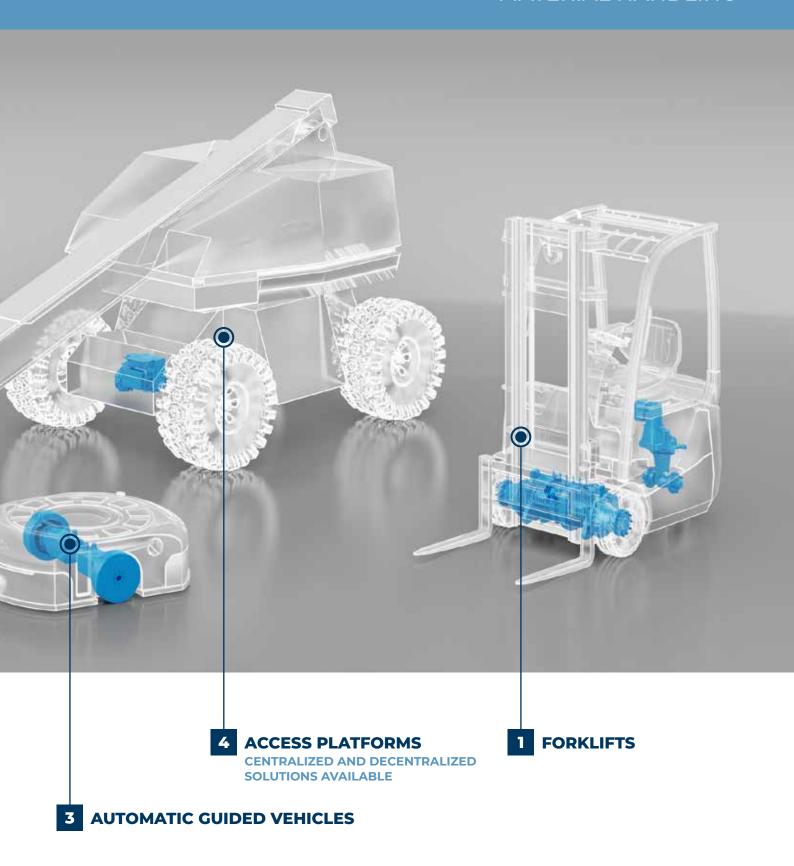
			e-Dro	
		up to 70kW	90kW	120kW
Torque range	(Nm)	495	780	780
Speed transmission with gear ratio	i:	3.0	3.0	3.0
Motor max output speed	(rpm)	4,000	3,660	3,660





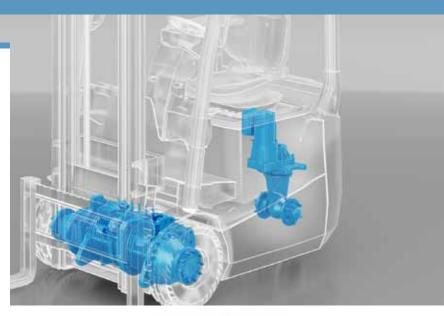
2 REACH TRUCKS

# WAREHOUSE & MATERIAL HANDLING



# **FORKLIFTS**

Bonfiglioli supplies high-efficiency, low-noise planetary axles and drives with integrated high performance electric motors and low maintenance braking systems for Class 1 material handling vehicles. Typical applications include 3- and 4-wheel counterbalance lift trucks and ground support equipment. Bonfiglioli electric powertrains are fully tested in the factory and guarantee low energy consumption. This, in turn, means longer battery operating times, extended servicing intervals and lower costs of ownership.





# **600F Series**

**Traction Systems** 

# BENEFITS

- Maximum efficiency
- · Minimum noise

- Complete solution
- Fully tested



# **600W0C Series**

Idle Steering System

- 360° steering
- $\cdot \ \mathsf{Complete} \ \mathsf{solution} \\$
- Fully tested

# באר האר

- Dual stage gearbox
- · Optimized gear design
- Service brake
- Parking brake
- Integrated, customized mast support
- Integrated AC traction motor protection rating up to IP54
- Integrated, high accuracy, silicon-based temperature sensor
- Integrated, high resolution hall effect speed sensor
- Hydraulic steering
- Electric steering for 601W0
- Optimized steering angle design

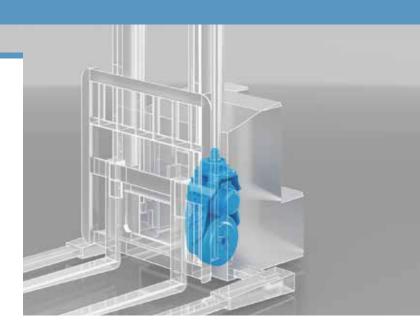
_	
ATA	Axle torque (Nm)
601 F	3,000
<b>602</b> F	5,500
603 F 605 F 610 F	7,000
605 F	18,000
	50,000
<u>u</u>	
2	

Lift capacity (kg)				
2,000				
500				
5,000				
	9,000			
	16,000			
	500			

	Lift capacity (kg)
601 W0C	2,000
602 W0C	3,000
603 W0C	3,500

# **REACH TRUCKS**

Bonfiglioli EL steerable drives are a perfect match for the most demanding warehousing applications (Class 2 and Class 3). Warehousing trucks require high maneuverability in tight spaces, provided by drives like those in the EL series, with the smallest operating radius in vertical arrangements.





# **EL Series**

# Steerable Drives

# BENEFITS

- Maximum efficiency
- · Minimum noise

- Complete solution
- Fully tested

# • Two-stage

- Two-stage helical & bevel gearboxes
- Manual steering and power steering versions
- Optimized gear design for efficiency and noise
- Integrated low-voltage electric motor
- Integrated parking brake
- Complete system with tires

,Q						
DATA		To	orc	μe (N	lm)	
	EL100	450				
7	EL09	500				
<b><i>IECHNICAL</i></b>	EL96	500				
Ž	EL10		9	00		
Ī	EL300			1,10	0	
Ü	EL92				1,500	)
F	EL93				1,500	)
	EL94				1,500	)
	EL14			1	,900	
	EL16					2,500

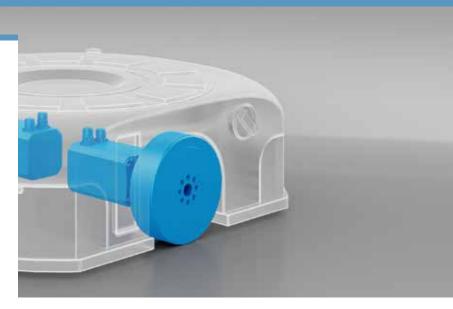
Max wheel load (kg)						
1,	.200					
1,	.200					
	1,500	)				
	1,500	)				
		2,200				
			3,0	00		
			3,0	00		
			3,0	00		
		3,4	.00			
			4,	000		

# Solutions for E-MOBILITY

3

### **AUTOMATIC GUIDED VEHICLES**

Automatic Guided Vehicles (AGVs) and Autonomous Mobile Robots (AMRs) are a range of driverless transportation robots that can autonomously transport materials through designated pickup and delivery routes within a facility. AGVs and AMRs are easy to integrate into existing processes, simplifying intralogistic flows and increasing automation levels. Due to this, a wide range of sectors is adopting these solutions.



In order to meet the requirements of a wide range of different vehicle concepts and designs, Bonfiglioli offers a **modular approach** for AGV solutions, allowing the selection of the **best configuration** to effectively suit the needs of each specific application.

Based on the design of your vehicle, we can supply **single components** (servomotor or precision planetary gearbox, with and without wheel) **or integrated geared motor solutions**, together with a wide range of **sector-specific components and options**, specially tuned to the requirements of AGV and logistic systems.

# **Customized levels of integration**



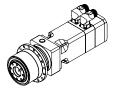
Extra compact Servo geared motors

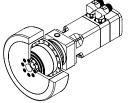




### **BLUEROLL ADVANCED**

Servo geared motors





#### **BLUEROLL BASIC**

Precision Planetary Gearboxes





Every BlueRoll version is available both with and without the wheel.





# **BlueRoll Basic**

TQW: the new Wheel-Mounted Gearbox Series

# NEFITS

- Easy installation
- Heavy load capability
- Great reliability
- · Minimized installation space



# **BlueRoll Advanced**

Powerful and Compact Servo Gearmotors

- · High energy efficiency
- Rigid and accurate
- High torque capability
- · High flexibility



# **BlueRoll Compact**

Extra Compact Servo Gearmotors

- · Simplified AGV design
- Suitable for long operation times
- Top level configuration

ATURES

- Three gearmotor sizes, rated for loads up to: 360kg, 720kg and 1020kg
- Speed up to 2 m/s
- New wheel-mounted precision planetary gearbox: TQW
- Permanent magnet synchronous motors with premium efficiency
- Wide range of feedback systems, including safety encoders
- Compact, extensively customizable design

H	ì
5	Ţ
	3
	(
(	
Ę	
S	
ī	3
ñ	

	Torque (Nm)	
TQW 060	30	
TQW 070	65	
TQW 090	155	5

### **ACCESS PLATFORMS**

#### Wheel drives

With a reliable series of products made for access platforms, Bonfiglioli gives machine builders the best possible choice of drive systems. The compact, silent, highly efficient and maintenance-free integrated drive motors are excellent with access platforms for indoor and outdoor use.

### Slew drives

Bonfiglioli slew drives are the most effective solution for both hydraulic and electric access platforms.





**600WE Series** 

Wheel Drives

# BENEFITS

- Compact dimensions
- Low noise
- High efficiency
- · Maintenance free motors



- Two- or three-stage planetary drive with reduction ratios of up to 1:145
- Optimized gear design for maximum efficiency and minimum noise
- Integrated, low voltage, 3-phase induction motor
- · Integrated, high accuracy, temperature sensor
- · High resolution, hall effect speed sensor
- · Motor protection degree up to IP67



**700T Series** 

**Slew Drives** 

- Rugged construction
- Flange mounted
- · High torque capacity
- Driven by hydraulic or electric motor
- $\cdot \ \mathsf{Output} \ \mathsf{shaft} \ \mathsf{with} \ \mathsf{pinion}$
- · Compact design
- Wide choice of pinions
- Including brake, wet disc or electromagnetic

4							
ATA				T	orq	ue (Nm)	)
	600 WL	5	500				
7	600 WE		900				
NICA	601 RE			3	3,00	0	
Ŧ	602 RE				3,5	500	
	602 WE					4,500	
	604 WE						7,000
Ë	605 WE						10,000

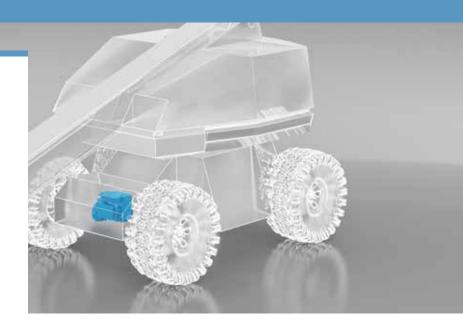
	Torque (Nm)				
700 T F	1,200				
701 T F	2,400				
703 T F	3,500				
705 T F	6,500				

# A A

### Electric drive system

Bonfiglioli supplies electric integrated powertrains for battery-powered Access platforms. e-Axle is a modular system that guarantees easy installation, 80% less weight and volume compared to internal combustion engines, high power density and it is easily adaptable to different vehicle architectures with mechanical transmissions.

This compact, modular system ensures easy integration and maintenance.





# **E-AXLES Series**

# **Electric Drive System**

# BENEFITS

- Compact
- · High power density & efficiency
- $\cdot \, \mathsf{Modular}$
- Easy installation

- Reduced time-to-market
- Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

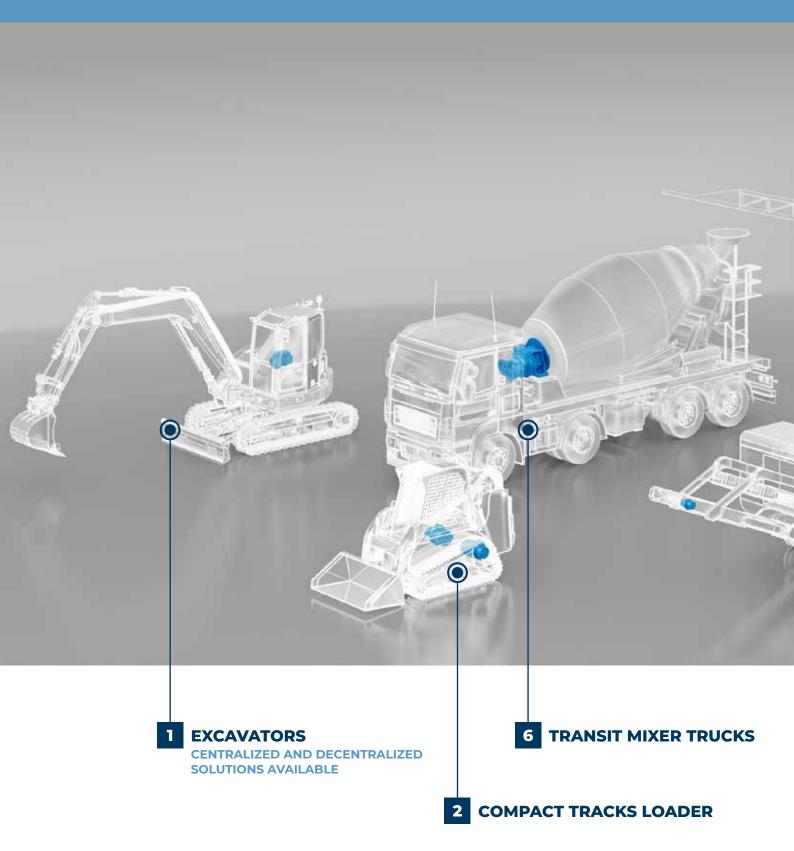
# ATURES

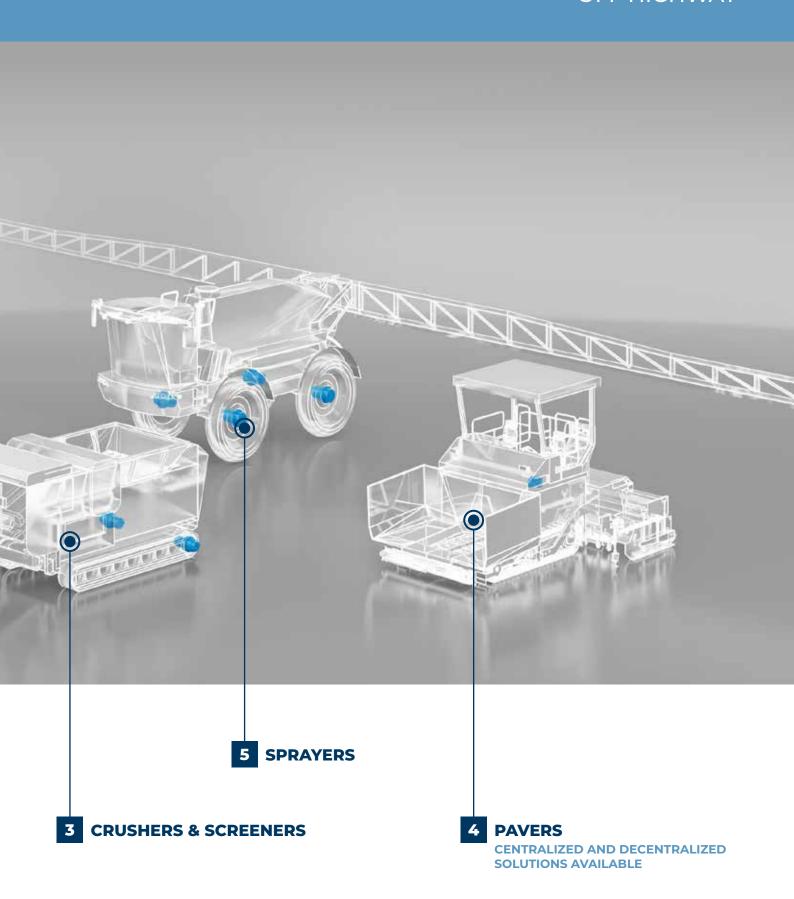
- E-AXLES series can be configured as:
- TransAxle with/without gearbox
- CentrAxle with/without gearbox
- Telematics control board available as system option
- System efficiency reaches 93%
- $\boldsymbol{\cdot}$  Scalable power from 90kW to 120kW peak

- Permanent magnet synchronous motor technology
- Adaptable to various applications adding a powertrain control unit
- Available with inverter in Slave or Master configuration, with torque and speed control functions

		TransAxle & CentrA	Axle (with gearbox)	TransAxle & CentrAxle (without gearbox)		
		90kW	120kW	90kW	120kW	
Torque range	(Nm)	728	728	260	260	
Speed transmission with gear ratio	i:	2.8	2.8	-	-	
Motor max Output speed	(rpm)	3,928	3,928	11,000	11,000	







# **EXCAVATORS**

### Track, slew and pump drives

Thanks to a reliable series of products for 1 to 6 ton mini-excavators, Bonfiglioli gives machine builders the best possible choice of drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions allow for smooth machine operation.





# **700CE Series**

# **Track Drives**

# ENEFITS

- Compact
- High performance
- High torque in a limited space
- TCO reduction
- Easy maintenance
- Low noise
- · No polluting emissions

# **FEATURES**

- Reduced axial length thanks to PM e-motor
- Fully integrated design
- Integrated electromagnetic parking brake
- Integrated speed and temperature sensors
- $\cdot$  High protection rating



# **700TE Series**

### **Slew Drives**

- Compact
- High performance
- · High torque in a limited space
- TCO reduction
- Easy maintenance
- · Low noise
- No polluting emissions
- Fully integrated design
- Integrated electromagnetic brake
- Integrated speed and temperature sensors
- · High protection rating



# **PM MOTOR Series**

# **Pump Drives**

- Compact
- High performance
- · High torque in a limited space
- TCO reduction
- · Easy maintenance
- Low noise
- · No polluting emissions
- Permanent magnet motors
- Suitable for 48-96 Vdc batteries
- Air cooled
- Aluminum housing
- Protection rating >IP65
- · SAE flanges available

4						
ATA			То	rque (	(Nm)	
	700 CE	1,20	00			
۲	700-2 CE	1	,900	)		
S	701 CE		2,5	00		
Ž	702 CE			3,500	)	
I	704 CE				5,000	
	705 CE					9,000
ш						

		Torqu	e (Nm)	
700 TE	75	50		
701 TE		1,200		
703 TE			2,500	
705 TE				5,000

	Rated power (kW)						
BTM 200-L1		4					
BTM 200-L2			7.5				
BTM 200-L3				10			
BTM 200-L4					15		

### Electric drive system

Bonfiglioli offers integrated electric powertrains to replace conventional combustion engines through e-Dro, and to electrify small excavators in order to improve their efficiency and reduce  $\mathrm{CO}_2$  emissions and noise levels. e-Dro is a modular system that guarantees easy installation, 80% less weight and volume compared to internal combustion engines, high power density and easily adaptable to different vehicle architectures with hydrostatic transmission.

The compact, modular system ensures easier integration and maintenance.





# **HydroBEV Series**

**Electric Drive System** 

# NEFITS

- Compact
- · High power density & efficiency
- Modular
- Easy installation

- · Reduced time-to-market
- Reduced EV knowledge and vehicle modifications
- ~80% less weight and volume compared to conventional internal combustion engines

# **FEATURES**

- Scalable power from 70kW to 120kW
- · Powertrains options:
- e-Dro 70: predisposition for pump connection for SAE A and SAE B, with SP Line ANSI B92.1 shaft
- e-Dro 90/120: predisposition for pump connection for SAE A, SAE B, SAE C, with shaft SP Line ANSI B92.1
- Permanent magnet synchronous motor technology

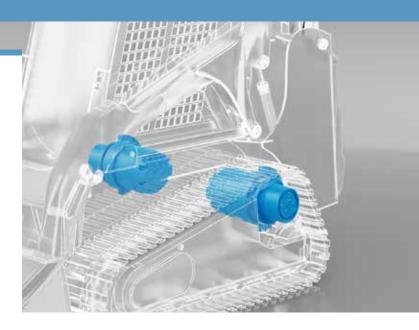
- System efficiency reaches 93%
- Telematics Control Board available as a system option
- Adaptable to various applications adding the powertrain control unit
- Available with inverter in slave or master configuration with torque and speed control functions.

			e-Dro	
		up to 70kW	90kW	120kW
Torque range	(Nm)	495	780	780
Speed transmission with gear ratio	i:	3.0	3.0	3.0
Motor max output speed	(rpm)	4,000	3,660	3,660

### **COMPACT TRACKS LOADER**

Bonfiglioli's electric version of the track drive combines the validated gearbox design with a liquid-cooled permanent magnet motor, offering a compact package that equals and even exceeds the propulsion and thrust performances of conventional machines, because power and torque are immediately available to the electric motor at every operating speed.

Additionally, as the track gearboxes are electrically driven, the machine can work in sensitive areas where emissions and noise are a concern, even on night shifts. Lastly, electric motors are virtually maintenance-free, allowing for longer maintenance intervals.





# **700CTE Series**

# **Track Drives**

# SENEFITS

- Ability to work inside sensible areas without emissions
- Machine works without noise and less vibration
- $\cdot \ \text{Increased productivity} \\$
- · Less maintenance

- Maneuverability
- Compact design

- Multistage planetary gearbox
- Rotating housing output
- Validated in the field
- Integrated parking brake
- Specific heavy duty seals
- · Permanent magnet motors
- Suitable for 400 700Vdc batteries
- · Liquid cooled
- Protection rating >IP67
- Rated power up to 30 kW

Z	
DA	704 C
7	705 C
<u>5</u>	
Z	

	Torqu	ıe (Nm)
704 CTE		5,000
705 CTE		12,500

### **CRUSHERS & SCREENERS**

#### Track drives

With a reliable series of products for crushing equipment, Bonfiglioli gives OEMs the best possible choice of track drive system. High performance, including high torque in a compact space, is one of our portfolio's key benefits. These solutions give the machine smooth operation and long product life.

### Conveyor drives

The performance of Bonfiglioli's drives guarantees low level of maintenance, helping our customers increase reliability and cut costs.





# **700CE Series**

**Track Drives** 

ENEFITS

# **Benefits for end-users**

- Reduced fuel consumption
- Increased productivity
- · Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

#### **Benefits for OEMs**

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- From sprocket to electric wire with only one supplier



**800 Series** 

**Conveyor Drives** 

- High torque capacity
- High load capacity

# • Gear ratios up to 166

- Input speed up to 6,000 rpm
- Multistage planetary gearbox
- Rotating housing output
- $\boldsymbol{\cdot}$  Validated in the field

- Permanent magnet motors
- Suitable for 400 700Vdc batteries
- Liquid cooled
- · Aluminum or cast iron housing
- Protection rating >IP54

			CI
٠	Rotating	housin	g flange

- Rugged construction
- Optional freewheel for anti-runback device

1					
ATA		Torque	(Nı	m)	
	707 CE	2	6,0	00	
۲	709 CE		30	,000	
CA	710 CE			36,0	000
Ž	711 CE		45,	000	
Ī	713 CE				60,000

	Rated power (kW)					
BTM 240-L1		20				
BTM 240-L2			35			
BTM 240-L3				65		
BTM 300-L1					100	
BTM 300-L2					150	

	Torque (Nm)						
805 W2	5,0	00					
806 W2		10,00	00				
810 F2			17,500				
811 W2				27,000			
813 W3				42,000			



# **PAVERS**

### Wheel and track drives

Bonfiglioli produces a series of reliable drives to give paving machine builders a selection of quality drive systems. Our entire portfolio boasts top-level performances, including high torque in a compact space with limited axial dimensions. The electric version has fixed ratio or hydraulic-operated shift.



# **600W Series**

Wheel Drives

# BENEFITS

# **Benefits for OEMs**

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- · Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- · From wheel bolt to electric wire with only one supplier

#### **Benefits for end users**

- Reduced fuel consumption
- Increased productivity
- · Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

# • Multistage planetary gearbox

- Rotating housing output
- · Validated in the field

- Permanent magnet motors
- Suitable for 400 700Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP54

	Torqu	ue (Nr	n)		
605 WV	10,000				
606 WV	17,0	000			
607 WV	22,000				
609 WV	30,000				
610 WV			36	,000	
610 X				40,000	
611 WV		45,	000	)	
613 W				60,000	

	Rated power (kW)					
BTM 240-L1		20				
BTM 240-L2			35			
BTM 240-L3					65	
BTM 300-L1						100
BTM 300-L2						150







# **700CE Series**

# **Track Drives**

# NEFITS

# **Benefits for OEMs**

- · Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- · Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- $\cdot$  From sprocket to electric wire with only one supplier

# **Benefits for end-users**

- Reduced fuel consumption
- Increased productivity
- Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

# • Multistage planetary gearbox

- Rotating housing output
- Validated in the field
- Permanent magnet motors

•	Suitable	for 4	400 -	700Vdc	hatteries

- Liquid cooled
- · Aluminum or cast iron housing
- Protection rating >IP54

<b>Q</b>								
4		Torque (Nm)						
	707 CE	2	26,0	00				
7	709 CE		30	,000				
3	710 CE			36,0	000			
į	711 CE		45,	000				
Ī	713 CE				60,000			
1 1								

	Rated power (kW)					
BTM 240-L1		20				
BTM 240-L2			35			
BTM 240-L3					65	
BTM 300-L1						100
BTM 300-L2						150





# **SPRAYERS**

With a series of reliable products for wheeled sprayers, Bonfiglioli offers machine builders a range of excellent drive systems.

Our portfolio guarantees performance, including high torque in a compact space with limited axial dimensions. The electric version includes a maintenance-free compact electric motor, which offers comparable dimensions to the hydraulic one.



# **600W Series**

Wheel Drives

# BENEFITS

# **Benefits for OEMs**

- Ability to downsize and downspeed combustion engines
- Easy installation: electric solution dimensions comparable to standard hydrostatics
- · Higher system reliability: fewer mechanical parts
- Virtually maintenance-free electric motors
- · From wheel bolt to electric wire with only one supplier

#### **Benefits for end users**

- Reduced fuel consumption
- Increased productivity
- · Better machine maneuverability
- The electric solution is cleaner: lower risk of oil spills

# • Multistage planetary gearbox

- Rotating housing output
- · Validated in the field

- Permanent magnet motors
- Suitable for 400 700Vdc batteries
- Liquid cooled
- Aluminum or cast iron housing
- Protection rating >IP54

1						
DATA		Т	orqu	e (N	m)	
	605 WV	10,	000			
۲	606 WV		17,00	00		
S	607 WV		22	,000	)	
Ž	609 WV			30	,000	)
CHNICAL	610 WV				36,0	000
C	610 X				4	0,000
Ĕ	611 WV			45,	000	
	613 WV					60,000

	Rated power (kW)					
BTM 240-L1		20				
BTM 240-L2			35			
BTM 240-L3					65	
BTM 300-L1						100
BTM 300-L2						150



### TRANSIT MIXER TRUCKS

Our solutions for concrete trucks offer precision rpm control, low noise levels and fuel consumption as well as maintenance and reduced fuel costs. Available in both electric and hydraulic versions, Bonfiglioli drum drives are designed around the needs of machine builders. Our electric version not only guarantees greater energy efficiency and reduced fuel consumption, but also cuts cement mixer truck operating costs.



# **500 Series**

# **Drum Drives**

# BENEFITS

- · Enhanced operational reliability
- Reduced maintenance costs
- Increased energy efficiency and low fuel consumption
- · Low operating noise levels
- Accurate rotation speed control
- · High functionality in the event of failure, thanks to a second backup DC motor

### Gear ratios

Main: 1:220

Emergency: 1:2200

· Input speed

Main: 3500 rpm

Emergency: 2000 rpm

### Motors

Main: Induction AC Emergency: PM DC motor

4		
A		Tord
	575	
A	577	
S	580	
Ž		

	Torque (Nm)				
575		50,000			
577	60,0	00			
580		75,000			

# **OUR GLOBAL PRESENCE**

Thanks to an international network of branches and closely interconnected production plants, we can guarantee the same high standards of Bonfiglioli quality anywhere at any given time. We know that our direct presence in local markets is the key to long-lasting success, so our family includes 23 sales branches (10 on which with assembly lines), 13 production facilities and more than 550 distributors around the world.

Our organization is always close by, offering complete and efficient solutions and supporting our customers with dedicated services, co-engineering and after-sales assistance.

13
PLANTS

13
BRANCHES

**10**BRANCHES + ASSEMBLY



550
DISTRIBUTORS

~4.000

#### **AUSTRALIA**

#### Bonfiglioli Transmission (Aust.) Pty Ltd

2. Cox Place Glendenning NSW 2761 Locked Bag 1000 Plumpton NSW 2761 Tel. +61 2 8811 8000





#### Bonfiglioli Redutores do Brasil Ltda

Travessa Cláudio Armando 171 - Bloco 3 CEP 09861-730 - Bairro Assunção São Bernardo do Campo - São Paulo Tel. +55 11 4344 2322









#### Bonfiglioli Drives (Shanghai) Co. Ltd.

#68, Hui-Lian Road, QingPu District, 201707 Shanghai Tel. +86 21 6700 2000









#568, Longpan Road, Jiading District, 201707 Shanghai









### Bonfiglioli Trading (Shanghai) Co. Ltd.

Room 423, 4th Floor, #38, Yinglun Road, China (Shanghai) Pilot Free Trade Zone, Shanghai



#### **FRANCE**

#### Bonfiglioli Transmission s.a.

14 Rue Eugène Pottier Zone Industrielle de Moimont II 95670 Marly la Ville Tel. +33 1 34474510







#### **GERMANY**

# **Bonfiglioli Deutschland GmbH**

Sperberweg 12 - 41468 Neuss Tel. +49 0 2131 2988 0







#### **Bonfiglioli Vectron GmbH**

Europark Fichtenhain B6 - 47807 Krefeld Tel. +49 0 2151 8396 0









#### **O&K Antriebstechnik GmbH**

Ruhrallee 8-12 - 45525 Hattingen Tel. +49 0 2324 2050 1



















**SALES** 



**SERVICE** 

### Bonfiglioli Transmission Pvt. Ltd.

**Mobility & Wind Industries** AC 7 - AC 11 Sidco Industrial Estate Thirumudivakkam Chennai - 600 044 Tel. +91 844 844 8649









### **Discrete Manufacturing &**

**Process Industries - Motion & Robotics** Survey No. 528/1.

Perambakkam High Road Mannur Village,

Sriperumbudur Taluk Chennai - 602 105 Tel. +91 844 844 8649





**Discrete Manufacturing & Process Industries** Plot No.A-9/5, Phase IV MIDC Chakan, Village Nighoje Pune - 410 501 Tel. +91 844 844 8649





#### ΙΤΔΙ Υ

### Bonfiglioli Riduttori S.p.A.

Discrete Manufacturing & **Process Industries** Via Cav. Clementino Bonfiglioli, 1 40012 Calderara di Reno Tel. +39 051 6473111









#### **Discrete Manufacturing & Process Industries** Via Sandro Pertini, lotto 7b 20080 Carpiano Tel. +39 02985081









# **Discrete Manufacturing &**

**Process Industries** Via Saliceto, 15 - 40010 Bentivoglio







#### **Mobility & Wind Industries** Via Enrico Mattei, 12 Z.I. Villa Selva 47122 Forlì

Tel. +39 0543 789111











#### **Motion & Robotics**

Via Unione, 49 - 38068 Rovereto Tel. +39 0464 443435/36









#### **NEW ZEALAND**

# **Bonfiglioli Transmission (Aust.) Pty Ltd**

88 Hastie Avenue, Mangere Bridge, 2022 Auckland PO Box 11795. Ellerslie Tel. +64 09 634 6441







#### **SINGAPORE**

### **Bonfiglioli South East Asia Pte Ltd**

8 Boon Lay Way, #04-09, 8@ Tadehub 21, Singapore 609964 Tel. +65 6268 9869



#### **SLOVAKIA**

#### Bonfiglioli Slovakia s.r.o.

Robotnícka 2129 Považská Bystrica, 01701 Slovakia Tel. +421 42 430 75 64







#### SOUTH AFRICA

# Bonfiglioli South Africa Pty Ltd.

55 Galaxy Avenue, Linbro Business Park, Sandton, Johannesburg 2090 South Africa Tel. +27 11 608 2030



#### **SPAIN**

# **Tecnotrans Bonfiglioli S.A**

Pol. Ind. Zona Franca, Sector C, Calle F. nº 6 - 08040 Barcelona Tel. +34 93 447 84 00





#### **TURKEY Bonfiglioli Turkey Jsc**

Atatürk Organize Sanayi Bölgesi, 10007 Sk. No. 30 Atatürk Organize Sanayi Bölgesi, 35620 Çiğli - Izmir Tel. +90 0 232 328 22 77







### **UNITED KINGDOM** Bonfiglioli UK Ltd.

Unit 1 Calver Quay, Calver Road, Winwick Warrington, Cheshire - WA2 8UD Tel. +44 1925 852667







Bonfiglioli USA Inc. 3541 Hargrave Drive Hebron, Kentucky 41048







# VIETNAM

Bonfiglioli Vietnam Ltd. Lot C-9D-CN My Phuoc Industrial Park 3 Ben Cat - Binh Duong Province Tel. +84 650 3577411













We have a relentless commitment to excellence, innovation & sustainability. Our team creates, distributes and services world-class power transmission & drive solutions to keep the world in motion.

# **HEADQUARTERS**

Bonfiglioli S.p.A Registered office: Via Cav. Clementino Bonfiglioli, 1 40012 Calderara di Reno - Bologna (Italy) Tel. +39 051 6473111

Head office: Via Isonzo, 65/67/69 40033 Casalecchio di Reno - Bologna (Italy)







